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NEW MACHINES AID POLISE HEAVY INDUSTRY

(Information re

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"GRZEL BIALY" MIRE -- RECEPOSPOLITA, No 350, 30 Nov 48

For every ton of ore extracted from the "Orzel Bialy" mine, 40 tons of water must be pumped out. Three to four pumps are employed constantly, while additional pumps are required during wet seasons. For example, in the spring, water pumped out amounts to 50 cubic meters per minute.

Miners of the Orsel Bialy mine expect to exceed planned production for 1948 by 10 percent. The work of these miners requires many years of experience and skill in locating the cres. It is not a healthful occupation since the constant presence of tater leads to rheumatic diseases.

The "Orsel Bialy" has two shafts 96 meters deep, Krakus and Wands. Another shaft, Drzewny, is mechanically equipped to lower mining lumber into the mine. There are additional shafts for ventilation. Two underground passenger trains carry crews to the pitmen's fields when these are located over 1.5 kilometers from the shaft. This is a capital improvement introduced since the war and has alwedy paid for itself in increased output. Excavations and main passage runs are paved with limestone and connected with the ore deposit by means of small shafts and inclines. In the northern part of the mine field the main passage runs are beaten out of the ore deposit. The network of passages necessar; to locate the ores amounts to 140 kilometers. The network of excavations and main passage runs amounts to 28 kilometers.

Electric locomotives draw ore cars over 115-millimeter rails.

The zinc-lead miner must be able to disting. In the ore from delomite. Mails underground the miner enriches the ore by segregating the barren rock. Hearly 30 percent of the ore extracted is obtained by reworking old, filled-in galleries which still contain considerable quantities of ore left by prewar owners or by the Germans, sho denuded the mines of the richer orcs.

The ore extracted contains 11 to 12 percent zino, which is enriched to 60 percent by mechanical washing machines and flotation. The concentrated mixture and onlide of zino at them processed in the zino smelting plant.

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In 1948 productivity per man-day in the "Orzel Bialy" mine has increased 10 percent over 1947 and 17 percent over 1938 mainly because of greater efficiency in the transport of ore within the mine and preparatory work on the deposit.

HYDRAULIC PRESS INVENTED -- Glos Ludu, No 318, 18 Nov 48

Jerzy Potyka, a former mechanical repair shop worker and at present a mine machine operator in the "Barbara- Wyswolenie" mine, has constructed a hydraulic press to straighten iron ceiling supports while cold. Up to this time supports had to be brought up to the surface for this type of repair work; now it can be done in the mine pit. This means a saving of about half a million zlotys a year. If this press is adopted by all the mines, there will be a yearly saving of 37 million zlotys.

YEARLY PLAN FULFILLED -- Glos Indu, No 306, 6 Nov 48

The Lotz Association of the State Building Materials Enterprises fulfilled its annual plan on 27 October 1948 valued at 800 million miotys. In the past year the association reached a quota of approximately 155 million miotys. This shows a 5-fold increase in construction work for this year.

"PORDJ" METALLURGICAL PLANT -- Glos Indu, No 328, 28 Nov 48

The "Pokoj" Metallurgical Plant, Bytom, shows the following figures (in tone):

	Pledged Production 30 Nov 48	Actual Production 27 Nov 48	Anticipated Production End of 1948
Blast Furnaces	20,300	20,640	26,390
Steel Mill	23,000	25,574.5	26,000
Sheet Metal kolling Mill:			
Heavy	4,250	. 4,250	••
Light	31,000	31,915	56,000

This is the largest motellurgical plant in Poland and its production as of 17 November 1948 was valued at 540,429,000 slotys (1937 prices).

TWO RESTORED MARTIE FURNACES -- Recompospolita, No 350, 50 Nov 48

In the "Kosciuszko" emelting plant two Martin furnaces have been rec. 61tioned 10 days sheed of schedule, thereby adding 1,900 tons of iron to the year's production. One furnace has a load capacity of 1,000 tons, the other 600 tons.

A Martin furnace was resonditioned and put into operation at the "Pokoj" Metallurgical Plant 3 days before the planned date and produced 500 tons of pig iron.

MACHINERY AND TOOLS -- Glos Ludu, No 311, 11 Nov 48

Pomorski Enterprises for Machine Building have completed their annual plan on 29 October 1988 and anticipate a production for the balance of the year of 365 tons of machinery and tools above the plan.

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